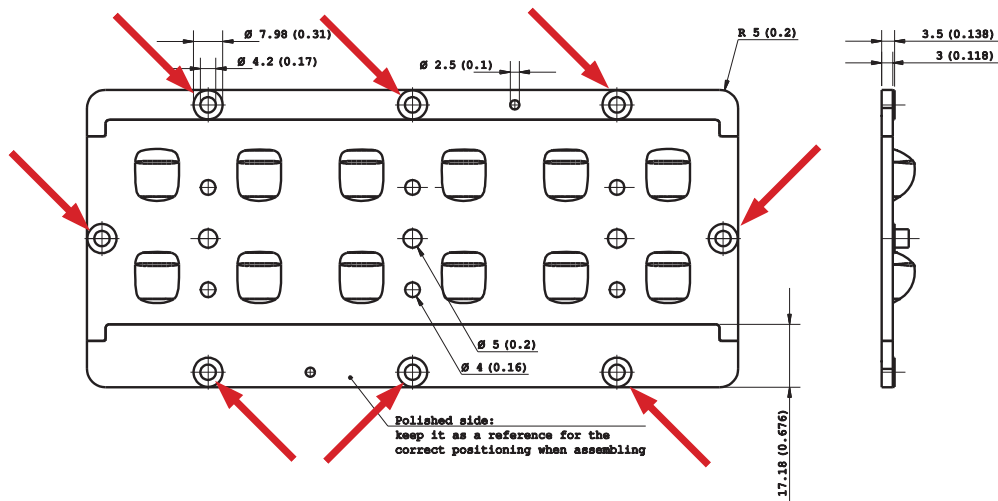


Via Monfalcone 41
 20092 Cinisello Balsamo (Milano) – Italy
 Tel. +39 0266013695 – Fax +39 0266013500

NACTUS 101 - INSTALLATION INSTRUCTION

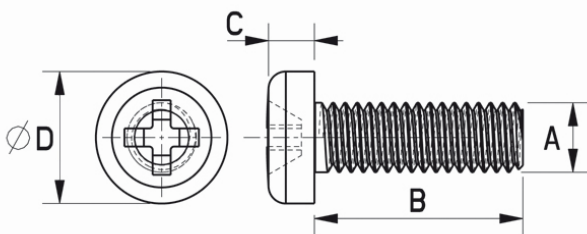


This is a general instruction for a proper installation of NACTUS optical panels.
 The below instruction shows our NACTUS 12 Lenses, same is valid for the 24 , 36 , 48... Lenses panels.



Align the optical panel over the PCB and heat sink and install the screw in the holes shown in the above picture.
 Start tightening the screw, better if in an alternating pattern (also referred to as a star pattern).

RACCOMANDETYPE OF SCREW: M3 x 10 (ISO7045 - EX DIN 7985)



Thread	M3
D	6 mm
C	2.4 mm
B	10 mm
A	3 mm
Max Tightening Torque	0.48 Nm